

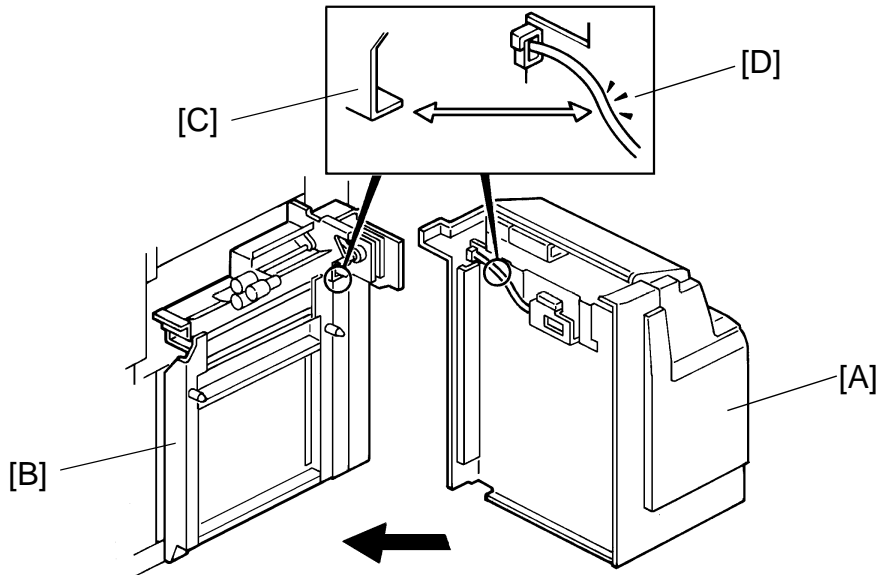
SUBJECT: Installation procedure

DATE: Nov.30, '93

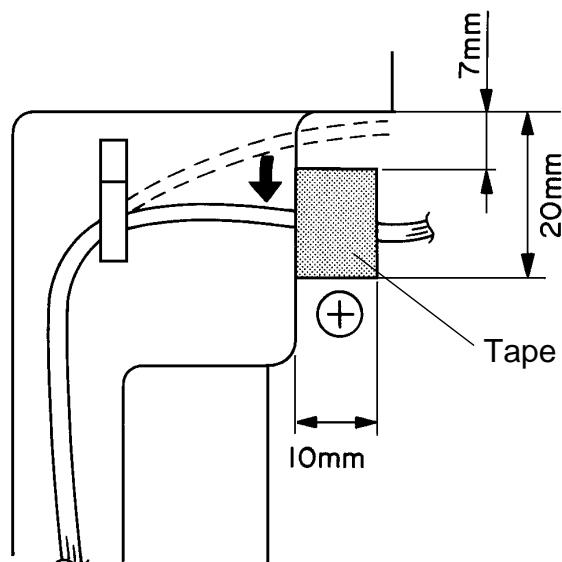
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4. Caution when installing the LCT (large capacity tray service manual - installation procedure, page 12)

When installing the tray unit [A] to the LCT connector [B], be careful not to pinch the harness between the feed unit bracket [C] and the tray unit bracket [D], as shown.



To prevent this, fix the harness with a tape as shown before installing the tray unit.



SUBJECT: SC506

DATE: Mar. 15 '94

PAGE: 1 of 2

PREPARED BY: S. MANO
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FROM: 2nd Technical Support Section

CLASSIFICATION:

- Action Required
- Troubleshooting
- Retrofit Information

- Revision of service manual
- Information only
- Other

MODEL:3.5K LCT for
F400 series

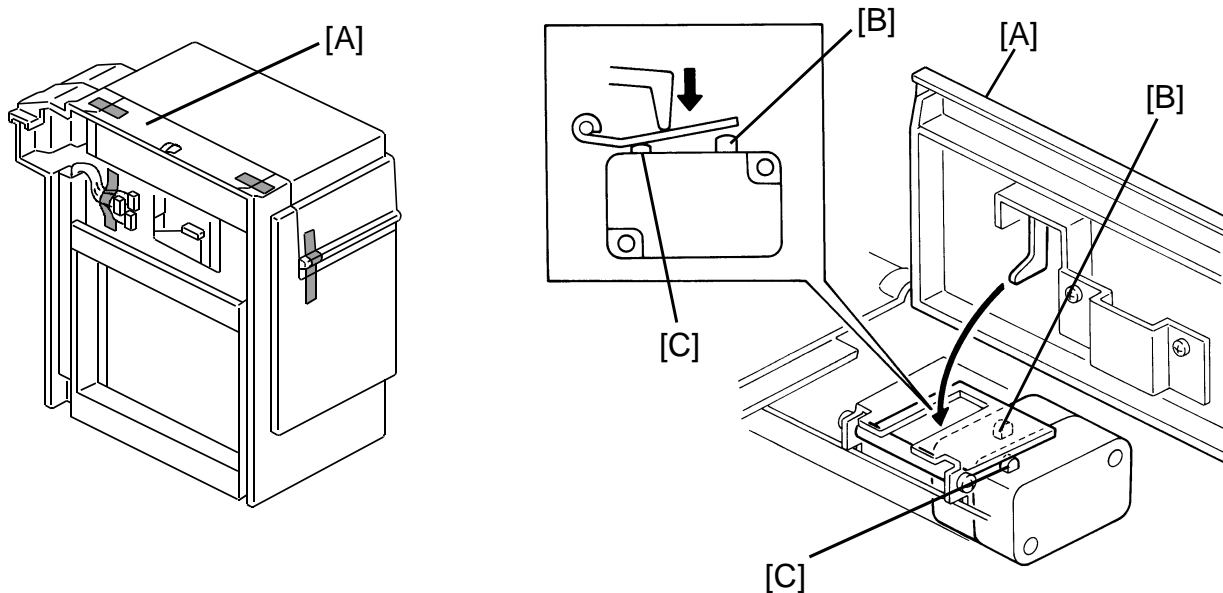
< POSSIBLE CAUSE >

There are two micro switches detecting the 3.5K LCT small cover [A] open condition.

One switch [B] is a safety switch for cutting the power to the motors when the door is opened.

The other switch [C] sends a signal to the copier main control board. This cover open signal is used to indicate the cover open condition on the operation panel and prohibits the copying.

When the cover [A] is opened, both switches should be actuated.



When the door [A] is closed incompletely, it is possible that only the signal switch [C] is actuated. In this case, the operation panel does not indicate the door open condition and the print key is green. If the customer selects the 3.5K LCT and presses the print key, the LCT feed motor does not rotate and SC506 is displayed.

(If only the safety switch [B] is actuated, operation panel indicates the open condition correctly).

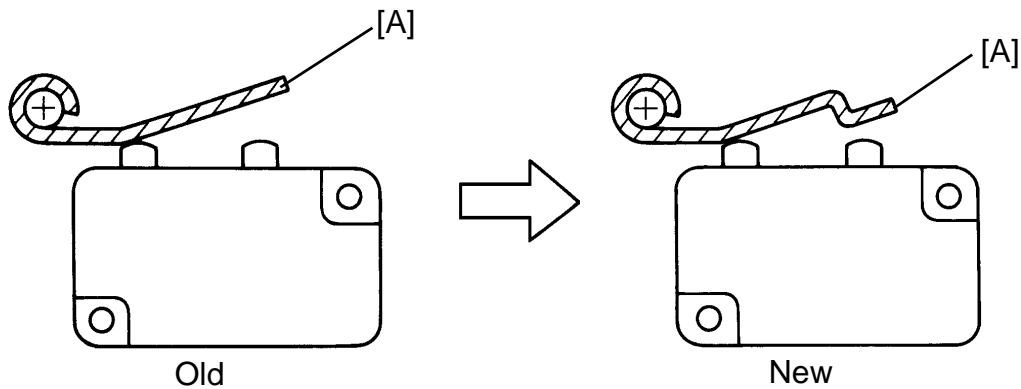
SUBJECT: SC506

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< countermeasure >

1. Instruct the customer to close the small cover then turn off and on the main switch.
2. The shape of the micro switch actuator plate has been changed as shown below so that the actuator plate [A] activates the switches securely. Replace the actuator.



The new part number is A3801359.

We will issue a Modification Bulletin as soon as the cut-in serial number becomes available.